



Safety Data Sheet

SDS no. PID11709

POLY-FORCE EHV

Revision date 07/25/2024

Supersedes date 05/Oct/2021

Version 10

1. Identification

1.1 Product identifier

Product name POLY-FORCE EHV
Product code PID11709

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Viscosifier.

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier
RTS,LLC
204 SE Ninth Street
Pella, Iowa 50219
www.rightturnsupply.com
Telephone: 641-204-0205

E-mail address info@rightturnsupply.com

Prepared by
Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Anne Karin (Anka) Fosse

1.4 Emergency Telephone Number

CHEMTREC (USA)
24 HOUR EMERGENCY TELEPHONE NUMBER
Customer Service: NorthStar Fluid Solutions

(800) 424-9300
International +1-703-527-3887
(281) 413-1939



2. Hazards Identification

2.1 Classification of the substance or mixture

GHS - Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards

Combustible dust	Category 1
------------------	------------

2.2 Label elements

Signal word
WARNING

Hazard Statements

May form combustible dust concentrations in air

Precautionary Statements

P240 - Ground or bond container and receiving equipment

P241 - Use explosion-proof electrical, ventilating, lighting, equipment

P243 - Take precautionary measures against static discharge

Hazards not otherwise classified

None known

Unknown acute toxicity

Not applicable.

3. Composition/information on Ingredients

3.1 Substances

Not applicable

3.2 Mixtures

This product does not contain any hazardous ingredients, or ingredients with national workplace exposure limits.

Comments

No Comments.

4. First Aid Measures

4.1 First aid measures**Inhalation**

If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Ingestion

Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.

Skin contact

Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Seek medical attention if irritation occurs.

Eye Contact

Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed**General advice**

The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Powder can cause localized skin irritation in folds of skin or under tight clothing. Moderate eye irritation due to effects of all powders have on conjunctivae.

Symptoms

Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	Treat symptomatically
Other	Aqueous solutions or powders that become wet render surfaces extremely slippery.

5. Fire-Fighting Measures

5.1 Extinguishing media**Suitable extinguishing media**

Water Fog, Alcohol Foam, CO₂, Dry Chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture**Unusual fire and explosion hazards**

Dust may form explosive mixture in air.

Hazardous combustion products

Thermal decomposition or Fire or high temperatures create: Carbon oxides (CO_x), Nitrogen oxides (NO_x), Hydrogen cyanide (hydrocyanic acid) may be produced in the event of combustion in an oxygen deficient atmosphere.

5.3 Advice for firefighters**Special protective equipment for fire-fighters**

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid dust formation. Keep away from combustible material. Avoid contact with heat, sparks, open flame, and static discharge. Use personal protective equipment. See also section 8. Material becomes extremely slippery when wet.

Advice for non-emergency responders

Evacuate non-essential personnel.

Advice for emergency responders

Evacuate personnel to safe areas. Use non-slip safety shoes in areas where spills or leaks can occur. Wear respiratory protection. Keep people away from and upwind of spill/leak.

6.2 Environmental precautions

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to applicable federal, state and local regulations. As with all chemical products, do not flush surface water.

Environmental exposure controls

Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Cover powder spill with plastic sheet or tarp to minimize spreading.

Methods for cleaning up

Avoid dust formation. Do not flush with water. Clean up promptly by sweeping or vacuum. Wet dust with water before sweeping or use a vacuum to collect dust. Take precautionary measures against static discharges. Material becomes slippery when wet. Use caution if wet. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation. Avoid breathing dust; if exposed to high dust concentration, leave area immediately. Material becomes slippery when wet. Use caution if wet.

Hygiene measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation. Provide appropriate exhaust ventilation at places where dust is formed. Take precautionary measures against static discharges.
---------------------------------------	---

Storage precautions	Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from moisture. Avoid contact with: Oxidizing agents.
----------------------------	---

Packaging materials	Use specially constructed containers only.
----------------------------	--

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure limits	Contains no substances with occupational exposure limit values
------------------------	---

IDLH (Immediately Dangerous to Life or Health)

This product contains substance(s) classified as Immediately Dangerous to Life or Health (IDLH) by the US National Institute for

Occupational Safety and Health (NIOSH). The purpose of establishing an IDLH value is to ensure that the worker can escape from a given contaminated environment in the event of failure of the most protective respiratory protection equipment. In the event of failure of respiratory protection equipment every effort should be made to exit immediately.

8.2 Exposure controls

A risk assessment is recommended to be performed by a qualified and trained personnel to analyze the worksite and recommends the appropriate controls such as engineering controls, work practice controls, and administrative controls as primary means of reducing employee exposure. When there is a remaining hazards after applying the primary controls, Personal Protective Equipment (PPE) must be used.

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation, especially in confined areas. Provide appropriate exhaust ventilation at places where dust is formed.

Personal protective equipment

Eye protection	Safety glasses with side-shields. Tightly fitting safety goggles.
Hand protection	Use protective gloves made of: PVC Rubber or plastic gloves Frequent change is advisable
Respiratory Protection	All respiratory protection equipment should be used within a comprehensive respiratory protection program that meets the requirements of 29 CFR 1910.134 (U.S. OSHA Respiratory Protection Standard) or local equivalent. If exposed to airborne particles of this product use at least a NIOSH-approved N95 half-mask disposable or re-useable particulate respirator. In work environments containing oil mist/aerosol use at least a NIOSH-approved P95 half-mask disposable or re-useable particulate respirator.
Skin and body protection	Wear suitable protective clothing, Eye wash and emergency shower must be available at the work place.
Hygiene Measures	Wash hands before eating, drinking or smoking, Remove and wash contaminated clothing before re-use.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Granular Solid. White.
Appearance	Powder Granules Dust
Color	White
Odor	None
Odor threshold	Not applicable

Property	Values	Remarks
pH	No information available	
pH @ dilution	5 - 9	@ 5 g/l
Melting point	> 150 °C / > 302 °F	
Boiling point/range	No information available	
Flash point	No information available	
Evaporation rate (BuAc =1)	No information available	

Flammability	Not applicable
Explosion limits:	
Upper explosion limit	No information available
Lower explosion limit	No information available
Vapor pressure	No information available
Relative Vapor Density	No information available
Specific gravity	No information available
Bulk density	No information available
Water solubility	Soluble in water
Solubility in other solvents	No information available
Autoignition temperature	No information available
Decomposition temperature	> 150°C / 302°F
Kinematic viscosity	No information available
Dynamic viscosity	No information available
Partition Coefficient (n-octanol/water)	-2
Explosive properties	Suspended dust may present a dust explosion hazard
Oxidizing properties	Not applicable

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	No information available
Density and/or Relative Density	0.6 - 0.9

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

None known.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions**Hazardous polymerization**

Hazardous polymerization does not occur. Oxidizing agents may cause exothermic reactions. Contact with strong bases liberates ammonia.

10.4 Conditions to avoid

None Known.

10.5 Incompatible materials

Oxidizing agents and strong bases.

10.6 Hazardous decomposition products

Thermal decomposition or Fire or high temperatures create: Carbon oxides (COx), Nitrogen oxides (NOx), Hydrogen cyanide (hydrocyanic acid) may be produced in the event of combustion in an oxygen deficient atmosphere.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

Inhalation Inhalation of dust in high concentration may cause irritation of respiratory system. But not toxic.

Eye contact May cause slight irritation.

Skin contact Prolonged contact may cause redness and irritation.

Ingestion Ingestion may cause stomach discomfort.

LD50 Oral > 5000 mg/kg (rat) (MIXTURE)

LD50 Dermal > 5000 mg/kg (rat) (MIXTURE)

Delayed and immediate effects and chronic effects from short and long term exposure

Sensitization This product does not contain any components suspected to be sensitizing.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

Developmental toxicity Not known to cause birth defects or have a deleterious effect on a developing fetus.

Routes of Exposure None known.

Routes of entry No route of entry noted.

Specific target organ toxicity - Single exposure Not classified

Specific target organ toxicity - Repeated exposure Not classified.

Aspiration hazard Not applicable.

12. Ecological Information

12.1 Toxicity

Toxicity to algae

IC50/Scenedesmus subspicatus/72 hrs > 100 mg/L (OECD201).

Toxicity to fish

LC50/Danio rerio/96 hrs > 100 mg/L (OECD203)

LC50/Oncorhynchus mykiss/96 hrs > 100 mg/L (OECD203).

Toxicity to daphnia and other aquatic invertebrates

EC50/Daphnia magna/48 hrs > 100 mg/L OECD202).

12.2 Persistence and degradability

Not readily biodegradable.

12.3 Bioaccumulative potential

Does not bioaccumulate.

12.4 Mobility

Soluble in water.

12.5 Results of PBT and vPvB assessment

This preparation contains no substance considered to be persistent, bioaccumulating nor toxic (PBT)

This preparation contains no substance considered to be very persistent nor very bioaccumulating (vPvB)

12.6 Other adverse effects.

None known.

13. Disposal Considerations**13.1 Waste treatment methods**

Disposal Method	Disposal should be made in accordance with federal, state and local regulations.
------------------------	--

Contaminated packaging	Empty containers should be taken for local recycling, recovery or waste disposal.
-------------------------------	---

14. Transport information**14.1. UN number**

UN No. (DOT)	Not regulated
UN No. (MT/ANTT)	Not regulated
UN No. (TDG)	Not regulated
UN/ID No. (ADR/RID/ADN/ADG)	Not regulated
UN No. (IMDG/ANTAQ)	Not regulated
UN No. (ICAO/ANAC)	Not regulated
UN No. (DPC)	Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

DOT Hazard class	Not regulated
ANTT Hazard class	Not regulated
TDG Hazard class	Not regulated
ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG/ANTAQ Hazard class	Not regulated
ICAO/ANAC Hazard class/division	Not regulated
DPC Hazard class	Not regulated

14.4 Packing group

DOT Packing group	Not regulated
ANTT Packing group	Not regulated
TDG Packing group	Not regulated
ADR/RID/ADN/ADG Packing group	Not regulated
IMDG/ANTAQ Packing group	Not regulated
ICAO/ANAC Packing group	Not regulated
DPC Packing group	Not regulated

14.5 Environmental hazard

Marine pollutant	No
------------------	----

14.6 Special precautions

Not applicable

15. Regulatory Information

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

Europe - REACH

All products supplied from the European Economic Area (EEA) are compliant with the REACH Regulation EC 1907/2006. For products supplied from the EEA, Schlumberger and/or its suppliers have pre-registered and is registering all of the substances that it and/or its suppliers manufactures in or imports into the EEA that are subject to Title II of the REACH Regulation. All products supplied from outside the EEA are subject to REACH only if imported into the EEA. The importer of the products must comply with REACH for each imported substance.

U.S. Federal and State Regulations**SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate

classifications. Under the amended regulations at 40 CFR 370, EPCRA 311/312 Tier II reporting for the 2017 calendar year will need to be consistent with updated hazard classifications.

California Proposition 65**WARNING**

This product can expose you to chemicals including those listed below, which is [are] known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

Chemical Name	California Proposition 65
2-Propenamid (impurity) 79-06-1	Carcinogen

16. Other Information

Supersedes date 05/Oct/2021

Revision date 07/25/2024

Version 10

This SDS has been revised in the following section(s) All sections. No changes with regard to classification have been made.

HMIS classification

Health	0
Flammability	0
Physical hazard	0
PPE	B

N/A - Not Applicable, N/D - Not Determined.

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.