**PRODUCT DESCRIPTION**

**HYDROFORCE HDD** is a proprietary blend of liquid clay stabilizers designed to stabilize water sensitive formations, and prevent hydration.

**HYDROFORCE HDD** inhibits clays by means of suppressing the hydration and swelling associated with water absorption.

Clay inhibition is achieved by preventing water uptake and by providing superior cuttings integrity.

**HYDROFORCE HDD** effectively reduces bit and BHA balling and aids in hole stability in addition to increasing effectiveness of solids control equipment.

**PRODUCT ADVANTAGES**

- Effective at concentrations as low as 0.25% by volume.
- Water soluble
- Will not flocculate the mud system.
- Environmentally friendly

**PHYSICAL PROPERTIES**

Appearance: Blue liquid  
Density: 9.42 lb/gal  
ph: 6.5-7.5

**PACKAGING**

**HYDROFORCE HDD** is available in 5 gal bucket, 55 gal drums and 330-gallon totes

Houston, Texas | Lafayette, Louisiana | Elk City, Oklahoma  
Williston, North Dakota | Midland, Texas | Corpus Christi, Texas

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